Organized by the Danish Wind Industry Association & Danish Research Consortium for Wind Energy



Program

Danish Wind Industry Annual Event 26-27 March 2014

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We are constantly seeking ways to increase our turbines' performance. And in doing so, we made a good product even better.

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WELCOME

For the first time, the Danish Wind Industry Association and the Danish Research Consortium for Wind Energy join forces to create a unique event gathering all corners of the wind industry. The Danish Wind Industry Annual Event takes place at an exciting and challenging time for the wind industry. In these years, the industry is evolving rapidly with new innovations, companies, and partnerships now being part of everyday life in our industry.

At the same time, the markets driving the industry are proving to be challenging. In the time after 2020, there are still too many possible scenarios creating difficulties for sound investments decisions. The key challenge for our industry is that we are still very much tied to the will of the political agenda. In order for us to untie ourselves, Cost of Energy must be lowered to the point where wind turbines outmatch fossil fuel technologies.

We are very well underway towards reaching this goal. The answer to the challenge is to be found at this year's Annual Event where leading researchers from private and public companies and institutions have come together to share knowledge and insight on future technologies. The vision of this Annual Event is to build even stronger bridges between research institutions and industry.

In Denmark, we have an impressive track record of new products and processes and we need to consistently be innovative and work together across the entire value chain to maintain our current leading position on the global markets.

On behalf of the Danish Wind Industry Association and the Danish Research Consortium for Wind Energy we welcome you to this two-day event. We hope you will make use of this unique opportunity to expand your horizon and join in on the debate on tomorrow's wind industry.



Jan Hylleberg CEO Danish Wind Industry Association



Peter Hjuler Jensen Deputy Head DTU Wind Energy

Day Wednesday 26th of March

09:00 - 16:30

VENUE – Messecenter Herning **R&D CONFERENCE: NEW RESEARCH RESULTS** AND FUTURE PERSPECTIVES

The overall purpose on day 1 of Danish Wind Industry Annual Event is research progress and achievements in the Danish Research Consortium for Wind Energy. Research results and perspectives will be presented by various representatives from danish universities, GTS instituts and companies within the field of wind energy in Denmark. The participants will get hand-on presentations and the latest knowledge from various research areas will be presented in workshops.

16:00 - 17:30

VENUE – Siemens Wind Power, Brande DANISH WINDINDUSTRY ASSOCIATION GENERAL ASSEMBLY Only members of the Danish Wind Industry Association.

17:30 - 21:00**VENUE** – Siemens Wind Power, Brande NETWORK EVENING AND GUIDED TOUR

Guided tour and network evening at Siemens Wind Power.

R&D CONFERENCE

09:00 Registration and breakfast

09:45 Welcome

Peter Hjuler Jensen, Deputy Head, DTU Wind Energy/DFFV Coordinator

10:00 **SESSION 1**

New research results and future perspectives in the areas:

Wind resources and climate design circumstances Head of Section Hans E. Jørgensen, DTU Wind Energy

Aerodynamics, aeroacustics and aero-servoelastics Head of Section Flemming Rasmussen, DTU Wind Energy

Structures and Materials

'Multi-scale Analysis of mechanical wind energy engineering systems - limitations and challenges' Associate Professor Lars Overgaard, AAU, Dept. of Mechanical and Manufacturing Engineering

Session Chair: Professor John Dalsgaard Sørensen, AAU, Dept. of Civil Engineering

10:45 Coffee break

11:15 **SESSION 2**

New research results and future perspectives in the areas:

Electric design

'Challenges in electrical design and control of wind turbines' Professor Zhe Chen, AAU, Dept. of Energy Technology

Wind integration in the electrical system

'New research results and future perspectives in the research area power system integration' Professor Poul Sørensen, DTU Wind Energy

Offshore technology and O&M

'Offshore wind energy: research, needs and danish competences' Associate Professor Henrik Bredmose, DTU Wind Energy/DFFV Coordinator

Session Chair: Peter Hjuler Jensen, Deputy Head, DTU Wind Energy

12:00 Lunch

13:00 **SESSION 3**

New research results and future perspectives in the areas:

Experimental tests and measurements

'Experimental test and measurements in relation to wind energy' Head of Section Poul Hummelshøj, DTU Wind Energy

Societal aspects

'Economics of wind - how regulation and power market design can make a difference' Researcher Sascha T. Schröder, DTU Management and Engineering

Environmental aspects Senior Research Scientist Henrik Skov, DHI

Session Chair: Rune Dietz, AU, dept. of Bioscience

13.45 **SESSION 4**

Parallel workshops organized by working groups

Scientific challenges in the research fields are presented and future work and initiatives will be discussed.

WORKSHOP 1	WORKSHOP 2	WORKSHOP 3	WORKSHOP 4	WORKSHOP 5	WORKSHOP 6	WORKSHOP 7	WORKS
Aerodynamics, aer- oacustics and aero- servoelastics Aerodynamics Senior Researcher Christian Bak, DTU Wind Energy Aeroacustics Senior Researcher Wei Jun Zhu, DTU Wind Energy Automation & Control Professor Thomas Bak, AAU, dept. of Elec- tronic Systems	Societal aspects 'Is this the moratorium of wind power in Den- mark?' Senior Researcher Kristian Borch, DTU Management Engineering	Environmental aspects 'Impacts of underwater noise from offshore wind farms on marine mammals' Senior Marine Scientist Frank Thomsen, DHI 'Collision risks for birds and bats at land-based and offshore wind farms' Senior Researcher Mark Desholm, AU, Dept. of Bioscience	Electric design - Emerging generator technologies and power electronics 'Superconducting Generators for Wind Turbines' Postdoc Nenad Mijatovic 'Switched reluctance generator with excita- tion assistance' Postdoc Xiao Liu, AAU, Dept. of Energy Technology 'Reliability in low- voltage MW drive trains considering grid codes' PhD Student Dao Zhou, AAU/Danfoss Power Electronics	Offshore technology and O&M 'Advancing beyond shallow waters: struc- tural optimization of WT substructures' Senior Researcher Mathias Stolpe, DTU Wind Energy 'Geotechnical challeng- es and state of research for the suction bucket foundation' Professor Lars Bo Ibsen, AAU, Dept. of Civil Engi- neering 'The effect of nonlinear wave forcing on mono- pile wind turbines' Postdoc Signe Schløer, DTU Wind Energy	 Wind resources and climate design circumstances 'Wasp online – a tool for siting small wind turbines' Morten Thøgersen, EMD International 'Siting conditions for offshore wind turbines – extreme winds and waves' Senior Researcher Xiaoli Larsen, DTU Wind Energy and Rodolfo Bolaños, DHI 'A new model for wake calcula- tions of large windfarms and farm to farm losses : Fuga' Senior Researcher Søren Ott, DTU Wind Energy 'WAsP CFD – Wind resource assessment and siting in com- plex terrain' Senior Development Engineer 	Structures and Materials -Development trends in wind energy – multidisciplinary challenges and opportunities for structures, machine ele- ments and materials 'Recent developments in load estimation and its effect – improved input, modeling and application' Senior Associate Professor Ole Balling, AU, Dept. of Engineering 'Towards rotor blades longer than 0.1 km – challenges for materials and structures' Head of Section Bent F. Sørensen, DTU Wind Energy 'Machine elements optimization' Associate Professor	Wind interelectrical 'Distribut control for of wind fa Associate DTU Elect 'Aspects of power in plans' PhD Stude DTU Wind 'WAMS b voltage co scale wind system' PhD Stude AAU, Dep
					Brian Ohrbeck Hansen, DTU Wind Energy	Niels L. Pedersen, DTU MEK	

14.45 Coffee break

15.10 **SESSION 5**

Parallel thematic workshops on 'burning issues'

Thematic scientific challenges across the research fields are presented and future work and initiatives will be discussed.

		WORKSH
Offshore Challenges	Grid integration – ancillary services from wind power plants –	Noise
Introduction by Associate Professor Henrik Bredmose, DTU Wind	enhancing the value of wind power	Introduction
Energy	Introduction by Professor Poul Sørensen, DTU Wind Energy	'\A/in al trumb
		vvina turb
'New standards for wave loads on offshore wind turbines' Research	Cost and value of ancillary services. ReservicES	Lars S. Sønd
Scientist Jesper Mariegaard, DHI, & Senior Metocean Engineer Hans	Senior Researcher Nicolaos Cutululis, DTU Wind Energy	
Fabricius Hansen, DHI		'Low frequ
	'Simulation based validation of ancillary services from wind power	Bo Sønderg
'Quantification of net support structure damping in normal opera-	plants (ForskEL EASEWIND)'	
tion and stand still'	Senior Researcher Anca Hansen. DTU Wind Energy	'Low noise
Senior Researcher Anand Nataraian DTU Wind Energy		Stefan Oerl
	'Ancillary services from HVDC connected Wind Power Plants'	Steran Oen
Conversion mentioning within offenses wind foundation structures!	DhD Student Levenze Zeni DONC Energy (DTLL) Wind Energy	'\A/hatta aa
Corrosion monitoring within offshore wind foundation structures	PhD Student Lorenzo zeni, DONG Energy/DTO Wind Energy	vvnat s coo
Corrosion Specialist Anders Rosborg Black, FURCE		Franck Bert
	'Optimal Spinning Reserve by taking advantage of probabilistic	
'Super element formulation of jackets for aero-elastic computations'	forecasting'	
Senior Researcher Torben Larsen, DTU Wind Energy	PhD Student Javier Saez Gallego, DTU Compute	
	Offshore Challenges Introduction by Associate Professor Henrik Bredmose, DTU Wind Energy 'New standards for wave loads on offshore wind turbines' Research Scientist Jesper Mariegaard, DHI, & Senior Metocean Engineer Hans Fabricius Hansen, DHI 'Quantification of net support structure damping in normal opera- tion and stand still' Senior Researcher Anand Natarajan, DTU Wind Energy 'Corrosion monitoring within offshore wind foundation structures' Corrosion Specialist Anders Rosborg Black, FORCE 'Super element formulation of jackets for aero-elastic computations' Senior Researcher Torben Larsen, DTU Wind Energy	Offshore Challenges Introduction by Associate Professor Henrik Bredmose, DTU Wind EnergyCrid integration - ancillary services from wind power plants - enhancing the value of wind power Introduction by Professor Poul Sørensen, DTU Wind Energy'New standards for wave loads on offshore wind turbines' Research Scientist Jesper Mariegaard, DHI, & Senior Metocean Engineer Hans Fabricius Hansen, DHI'Cost and value of ancillary services. ReservicES' Senior Researcher Nicolaos Cutululis, DTU Wind Energy'Quantification of net support structure damping in normal opera- tion and stand still' Senior Researcher Anand Natarajan, DTU Wind Energy'Simulation based validation of ancillary services from wind power plants (ForskEL EASEWIND)' Senior Researcher Anca Hansen, DTU Wind Energy'Corrosion monitoring within offshore wind foundation structures' Corrosion Specialist Anders Rosborg Black, FORCE'Ancillary services from HVDC connected Wind Power Plants' PhD Student Lorenzo Zeni, DONG Energy/DTU Wind Energy'Optimal Spinning Reserve by taking advantage of probabilistic forecasting' PhD Student Javier Saez Gallego, DTU Compute

HOP 8

t**egration in the** Il **system** ted model predictive

or active power control arm' Professor Qiuwei Wu,

trical Engineering

of relevance for wind power system defense

ent Kaushik Das, d Energy

based hierarchical ontrol scheme for large d integrated power

ent Zakir Hussain Rather, pt. of Energy Technology

WORKSHOP 9

Experimental tests and measurements 'WindScanners - A new tool to measure 3D wind' Senior Researcher Mike Courtney, DTU Wind Energy

'Applications of autonomous, GPS synchronized sensors for Wind Turbine Measurements' Acoustic consultant Lars Sommer Søndergaard, DELTA

'A brief overview of experimental research within geotechnical and structural engineering' Senior Associate Professor Kenny Kataoka Sørensen, AU, Dept. of Engineering

HOP 4

on by Senior Researcher Christian Bak, DTU Wind Energy.

bine annoyance and tonality' ndergaard, Delta Acoustics

uency noise from wind turbines' gaard, Grontmij

e wind turbine design' rlemans, Siemens Wind Power

boking? About wind turbine noise in a research perspective' tagnolio, DTU Wind Energy



kk-electronic[®]

Why should you consider replacing your control system or SCADA in your existing wind turbine?



The day will consist of two different tracks.

09:30 - 16:30

VENUE – Messecenter Herning

TRACK 1 – OPTIMIZING WIND INDUSTRY BUSINESS

This track will concentrate on optimizing the wind industry business. There will among other things be focus on global market tendencies, supply chain suited for fluctuating markets and long term development and a political panel discussing the post 2020 situation.

09:30 - 16:30

VENUE – Messecenter Herning

TRACK 2 – THE FUTURE OF WIND TECHNOLOGIES

Application-oriented research and innovation will be brought into focus. We will concentrate on the application of research results within the field of wind energy and how these results will contribute to the development of more cost-effective wind turbines. Ideas on how the wind energy technology can be more competitive will be proposed.

The investment in a new control system will be relatively small and will easily be paid back over a 3-4 year period for a 600 kW wind turbine

A new control system will enable you to:

- Get access to the source code and make software changes vourself
- Optimize the control algorithms
- Reduce O&M
- Get access to more data
- sensors for additional information and monitoring
- Have easier access to spare parts
- Add new park functionalities like park power management
- Add new functionality for your turbine, e.g. the IEC61400-25 protocol suite or the IEC61400-26 availability counters

We will be happy to install the retrofit kit in your wind turbines, and we can also provide you with instruction manuals for easy installation.

09:30 Welcome

Lars Krarup, Mayor, Herning Jan Hylleberg, CEO, Danish Wind Industry Association Peter Hjuler Jensen, Deputy Head, DTU Wind Energy/DFFV Coordinator Georg Sørensen, Managing Director, MCH

09:55 **OPENING SESSION**

New eyes on the industry

Keynote speakers

Anders Runevad, Vestas Wind Systems Samuel Leupold, Executive Vice President, DONG Energy

Executive panel

Samuel Leupold, Executive Vice President, DONG Energy Jan Kjærsgaard, CEO, Siemens Wind Power Sven Utermöhlen. Director Offshore Wind, E.ON Climate & Renewables

Moderated by Jan Hylleberg, CEO, Danish Wind Industry Association

10:40 **EXECUTIVE PANEL**

Global market tendencies

Torben Andersen, CEO Onshore, Mainstream Renewable Power Lars Bondo Krogsgaard, CCO, Nordex Nikolaj Harbo, CEO, SE Blue Renewables Finn R. Nielsen, Vice President Wind Power, ABB Carsten Nielsen. Vice President. Semco

Moderated by Steen Broust Nielsen, Partner, MAKE

11:20 Coffee break

11:50 **MAKE MARKET UPDATE**

Zone sessions round 1 **Zone 1**: Offshore – introduction by K2 Management Zone 2: Asia Pacific – introduction by Niebuhr Gears **Zone 3**: EMEA – introduction by Svendborg Brakes

Zone 4: Americas – Introduction by Harting

Presented by MAKE and company moderator

MAKE MARKET UPDATE 12:20

Zone sessions round 2 Zone 1: Offshore – introduction by K2 Management

Zone 2: Asia Pacific – introduction by Niebuhr Gears **Zone 3**: EMEA – introduction by Svendborg Brakes Zone 4: Americas – Introduction by Harting

Presented by MAKE and company moderator

13.50 EXECUTIVE PANEL

Developing an efficient wind supply chain Tomi-Alarik Mansio, Head of Commodity Management, Siemens Wind Power Tommy Gundelund Jespersen, CEO, kk-electronic Henrik Jacobsen, CEO, Aluwind Claus A. Petersen. Vice President Danfoss Power Electronics Geert Skovsgaard, CEO, Bach Composite Industry

Moderated by Jakob Lau Holst, COO, Danish Wind Industry Association

14:45 **ZONE SESSIONS**

Supply chain

Quality Assurance - Presentations by Siemens Wind Power, Vestas, kk-electronic & LM Wind Power Logistic - Presentations by Vestas Wind Systems, Blue Water Shipping, Port of Esbjerg Production and manufacturing – Presentations by SDU, AH-Industries, Hydratech & kk-electronic Aftersales - Presentations by DMP Mølleservice, Vestas Wind Systems & CC Jensen

Presented by industry representatives

15:15 Coffee break

15:45 POLITICAL PANEL

Post 2020: Green business = Risky business? Jeppe Kofod, MP, Socialdemokraterne Bendt Bendtsen, MEP. Konservative Ulla Tørnæs, MP, Venstre Tine Roed, Deputy Director General, Confederation of Danish Industry Anders Stouge, Deputy Director General, Danish Energy Association Thomas Becker, CEO, European Wind Industry Association

Moderated by Jan Hylleberg, CEO, Danish Wind Industry Association

16:25 Award ceremony for the best PhD presentation, sum up and goodbye

Track 2

APPLICATION-ORIENTED RESEARCH AND INNOVATION

09.30 Welcome

Lars Krarup, Mayor, Herning Jan Hylleberg, CEO, Danish Wind Industry Association Peter Hjuler Jensen, Deputy Head, DTU Wind Energy/DFFV Coordinator

09.55 EXECUTIVE PANEL

How to maintain global technology leadership in Denmark?

Henrik Stiesdal, CTO, Siemens Wind Power Frank Nielsen, CTO, LM Wind Power Eskild Holm Nielsen, Dean, AAU Torben Lorentzen, Technology Manager, FORCE Technology

Moderator: Peter Hjuler Jensen, Deputy Head, DTU Wind Energy/DFFV Coordinator

10.40 Technology session 1

ZONE A

Wind resources and climate design circumstances – application of research results

'How well can the industry predict the wind resources: overview of the results from on shore and offshore CREYAP exercises' Senior Researcher Niels G. Mortensen, DTU Wind Energy

'Studies of of large wind farm effects on the wind climate'

Postdoc Patrick Volker, DTU Wind Energy

'New mesoscale modelling of icing forecast' Senior Vice President Lars Landberg, DNV GL

Session Chair: Director Jørn Rasmussen, DHI

ZONE B

Electric design – advanced control in wind turbines – application of research results

'Virtual power plant using energy storage' PhD student Daniel-Ioan Stroe, AAU, Dept. of Energy Technology

'Fault tolerant control of wind turbines' Associate Professor Peter Fogh Odgaard, AAU, Dept. of Electronic Systems

'Challenges and opportunities for virtual power plant systems' Chief Specialist Philip Kjaer, Vestas Wind Systems

Session Chair: Professor Zhe Chen, AAU Dept. of Energy Technology

11.50 **ZONE A**

PhD competition presentations

- 'Uncertainty quantification of wind farm models' Juan Pablo Murcia Leon, DTU Wind Energy
- 2. 'Design of marine foundations with no scour protection' Ionut-Emanuel Stroescu, AAU Civil
- 'Bayesian experimental design of wind turbine towers, incorporating structural health monitoring' Mads Knude Hovgaard, AU/Rambøll
- 4. 'Modeling of icing impacts on wind parks' Neil Davis, DTU Wind Energy
- 'Wind power integration into weak power systems' El-Sayed M. Abulanwar, AAU Energy Technology
- 'Automated operational modal analysis, a tool within structural health monitoring' Peter Olsen, AU Eng
- 7. 'New airfoil serie and design of a low noise blade for large wind turbines' Iva Hrgovan, DTU Wind Energy
- 8. 'Analysis and control of DFIG-based wind turbine for low voltage ride through' Rongwu Zhu, AAU Energy Technology
- 9. 'Damage detection tool using vibrational data' Jannick Balleby Hansen, AU IHA
- 10. 'A High efficient DC/DC converter for high power application' Kiwoo Park, AAU Energy Technology
- 11. 'HVDC connected wind power plants: an overview of power system services provision' Lorenzo Zeni, DONG Energy/DTU Wind Energy
- 12. 'Laboratory simulation of RCF cracks in wind turbine components' Shravan Janakiraman, DTU Mechanical Engineering

Introduction by Associate Professor Henrik Bredmose, DTU Wind Energy

12.50 Lunch and poster session

13.50 Technology session 2

ZONE A

Aerodynamics, aeroacustics and aeroelastics - application of research results

Application of aerodynamic research results Professor Niels N. Sørensen, DTU Wind Energy

Application of aeroelastic research results Senior Researcher Torben Juul Larsen, DTU Wind Energy

Application of research results in the industry Chief Engineer & Senior Manager Christian Frank Andersen, LM Wind Power

Structural design, machine elements and materials – application of research results

'Assessment of curing stresses in fibrous composite material using a bi-axial residual stress specimen' Postdoc Johnny Jakobsen, AAU, Dept. of Mechanical and Manufacturing Engineering

'Instrumented fracture mechanics for adhesive bonding and laminates: principles and applications'

Postdoc Michal K. Budzik, AU, Department of Engineering -Materials Engineering

'Process induced shape distortions in composites molding – resin curing influence on root section geometry'

Senior Engineer Michael Wenani Nielsen, LM Wind Power.

Session Chair: Technology Manager Torben Lorentzen, FORCE

ZONE B

Wind integration in the electrical system - application of research results

'Modelling of wind power fluctuations and forecast errors' Professor Poul Sørensen, DTU Wind Energy

'Harmonic stability in wind power plants'

Postdoc Xiongfei Wang, AAU, Dept. of Energy Technology

Opponent Chief Specialist Philip Kjaer, Vestas Wind Systems

Environmental aspects – application of research results

'Environmental impacts from offshore wind farms – application of new assessment techniques and models' Senior Research scientist Henrik Skov, DHI and Opponent Jesper Kyed Larsen, Vattenfall

Session Chair: Associate Professor Niels-Erik Clausen, DTU Wind Energy

15.15 Coffee break

15.45 Technology session 3

ZONE A

Experimental tests and measurements - application of research results

'Experimental test and measurements – Research priorities?'

Head of Section Poul Hummelshøj, DTU Wind Energy

'Applied Measurement Technologies – state of the art case studies'

Senior Researcher Mike Courtney, DTU Wind Energy

'Technology Testing in Siemens Wind Power A/S' Blade Design Engineer Drew Patrick Gertz, Siemens Wind Power A/S

Session Chair: Head of Section Hans E. Jørgensen, DTU Wind Energy

ZONE B

Offshore technology and O&M - application of research results

`New methods for optimization of installation and service operations for offshore wind turbines' John Koch Nielsen, FORCE, Ole Svenstrup Petersen, DHI

'The Wave Loads project. Key results and future trends' Associate Professor Henrik Bredmose, DTU Wind Energy

Session Chair: Head of Section Hans E. Jørgensen, DTU Wind Energy

16.25 Award ceremony for the best PhD presentation, sum up and goodbye







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- and most powerful large-size bearing test rig
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